

# Annex to the Operation Manual

# GMA200-MT/-MW

Configuration Instructions for Fieldbus Gateways



GMA200-MW





# **Table of Contents**

1.	GEN	NERAL	2
2.	ЕТН	IERNET GATEWAY	3
	.1 .2 .3 .4	PC CONNECTION	3 3 3 5
3.	PRC	DFIBUS AND PROFINET GATEWAY	6
	.1 .2 .3 3.3. 3.3. .4	PC CONNECTION	6 6 7 8 8
4.	PRC	DFIBUS / ETHERNET GATEWAY	9
44	.1 .2 .3	PC CONNECTION CONFIGURATION	9 9 1
5.	NO	TES ON THE FIELDBUS PROTOCOL1	1
5	.1. .2. .3.	ETHERNET GATEWAY	2 3 3
6.	REF	ERENCES	5

#### 1. General

To connect one or several GMA200 measuring modules (GMA for short) to an **Ethernet network**, a **Profibus** or a **Profinet** network, a Fieldbus Gateway must be used as an interconnecting module between the GMA bus and the Fieldbus (see table below). The gateway's tasks comprise the adjustment of different hardware interfaces and the conversion between Modbus protocol and the corresponding Fieldbus protocol.

Fieldbus	Protocol	Gateway
Ethernet	Modbus TCP	HD67507
Profibus	DPV1	UNIGATE CL-PBDPV1
Profinet	IO	UNIGATE CL-PN

If you need to connect a GMA to an **Ethernet network** and a **Profibus** simultaneously, you will need an Ethernet Gateway (HD67507 in the table above) to serve as a coupling module between the GMA bus and the Ethernet network, as well as an additional Fieldbus gateway which is used to connect the Profibus to the Ethernet network (see table below).

Fieldbuses	Protocols	Gateway
Profibus /	Profibus-DPV1 /	UNIGATE CX-
Ethernet	Modbus-TCP	ModTCP-PBDPV1

The Fieldbus gateways have to be configured in an application-specific way. Use corresponding PC software, connected to the gateway via an RS232 connection, to aid you in the configuration process. The following sections will give step-by-step explanations of the configuration of all gateway types.

# 2. Ethernet Gateway

The Ethernet gateway can either be configured using the RS232 connection or the Ethernet connection in a network. However, the latter requires an IP address (suitable for the network) and a subnet mask to already be configured for the network.

#### 2.1 PC Connection

You will need the following components for configurations:

- PC (e.g. laptop)
- Ethernet gateway
- Power supply (8 to 35VDC / 4W at 24V)

#### • RS232 null modem cable

The gateway has to be connected to the PC by a cable via the RS232 interface.

For configurations using the Ethernet connection, the gateway and PC must be connected to a common network. In this case, you will require suitable network and patch cables instead of the RS232 null modem cable.

The mains adapter is necessary to enable independent power supply to the gateway.



#### Please note:

The gateway can also be configured if it is already integrated into the target system, i.e. if it is already installed inside a control cabinet and connected to a GMA and Fieldbus (Ethernet). In this case, you may use the available power supply of the control cabinet and configure the gateway either directly via the connected Fieldbus or the additional RS232 cable connection.

#### 2.2 Switching to Configuration Mode

Before you can start configuring the gateway, you will have to set it to configuration mode. Do so by pressing the pair of DIP switches called "Dip-Switch A" on the gateway's side. Both switches, **1** and **2**, must be flipped to the **ON** position using a suitable tool (small screwdriver or similar). You will subsequently have to reset the gateway by briefly interrupting the power supply. The gateway will be in configuration mode after the reset.



#### 2.3 Configuration

Install the **Compositor SW67507** software on your PC (if you have not already done so) to configure the gateway. This software (on a CD) is included in the scope of delivery of your gateway. It can also be downloaded free of charge on <u>www.adfweb.com</u>. The image to the right shows the software's icon.



When launching the software, you will first see the user interface shown on the right. It will guide you through the configuration process in four steps (main screen):

- Step 1: Either create a new configuration by specifying a configuration name and directory for save files or open an existing configuration.
- Step 2: Determine configuration parameters. Click the button to access the screen on the right. It will allow you to edit the configuration parameters.
- Step 3: Is blocked (grayed out) for the required operation mode of the gateway and must be skipped.
- Step 4: Transmit the configuration to the gateway via the RS232 connection or the Ethernet connection.

The input screen for defining the configuration parameters is shown on the image to the right. It will open in step 2, from the previous screen. The parameters marked in red (\*) are customer-specific ethernet network settings. They include a free IP address for the gateway and the local network's subnet mask. These parameters must be provided by the plant operator.

The parameters with green labels (#) are the plantspecific Baud rate and the GMA bus timeout. The Baud rate must match the one set on the GMA. The timeout depends on the Baud rate as specified in the table below.

Baud rate	Timeout (ms)
9600	185
19200	115
38400	75
57600	65
115200	50

All other parameters need to be to the same values for all gateways (see image).

"**Communication Idle time (ms)**" in part "4. Modbus Master" being set to **3 ms** is especially important.

When all settings have been made, confirm them by pressing the **OK** button and transmit the new configuration to the Gateway (Step 4 on the main screen).

i	ADFweb.com - Configurator SW67507 - Modbus TCP Slave / Modbus Master						
	SW67507 Modbus TCP Slave / Modbus Master - Converter						
	Begin	Opened Configuration of the Converter : GfG					
	Step 1	New Configuration					
	Step 2	Set Communication					
	Step 3	Translate Table					
	Step 4	Vpdate via UDP					

Set Communication	-	fam ca	n be o		x
SW67507 Set Communication Setting					
1. Select Device					Ξ
Select Device HD67507-A1 / B2				•	·
2. Operation Mode					Ξ
Operation Mode	Routing	Mode			•
3. Modbus TCP Slave	5				Ξ
IP ADDRESS	192	. 168	. 37	. 225	*
SUBNET Mask	255	. 255	. 255	. 0	*
GATEWAY				)	
Port 502					
Enable UDP Port					
Enable Special Command Cancel the First Two Bytes					
No TCP Frame on RTU TimeOut					
Fast StartUp (only 100Mbps)	)				
4. Modbus Master					Ξ
Serial	RS485			•	•
Baudrate	115200			•	#
Parity	EVEN			•	·
Stop bits	Stop bits 1			·	
Data Bits	8				•
TimeOut (ms)	250				#
Communication Idle Time (ms) 3					
		🔶 ок		Cancel	

To transmit the configuration via the RS232 connection (null modem cable), select the **Update via Serial** button on the main screen (step 4). A window (bottom left) will then open. Use it to select the PC's COM port for establishing a serial connection. You can then use the **Continue** button to go to the next screen (bottom right). Select what you want to transmit (firmware and / or configuration) and start the transmission by clicking the **Execute Update Firmware** button.

Update Device by Serial	Update Device by Serial
SW67507 Update Device Using the Serial Port	SW67507 Update Device Using the Serial Port
Follow these steps to update from RS232: 1 - Turn OFF the Device 2 - Use the Dip-Switch to set the Boot Mode 3 - Select the COM Port for the Update COM2 4 - Turn ON the Device	Update Device Options Firmware Read Firmware After Write Configuration Read Configuration After Write
Cancel Next	Execute Update Firmware

To transmit the configuration via the network, select the **Update via Ethernet** button on the main screen (step 4). A window (bottom left) will then open. Use it to check the connection to the gateway. You will have to enter the gateway's IP address and perform a ping command. When the gateway has been found, it is displayed accordingly (see below) and you can continue to the next screen by pressing the **Continue** button (bottom right). Select what you want to transmit (firmware and / or configuration) and start the transmission by clicking the **Execute Update Firmware** button.

Update Firmware from Etherner (UDP)	Update Firmware from Etherner (UDP)
SW67507 Update Firmware from Etherner (UDP)	SW67507 Update Firmware from Etherner (UDP)
Insert the IP Address of HD67507	Update Device Options
192 168 37 225	Firmware
	Read Firmware when finish
Check the Connection the device	Configuration
Ping Device Found!	Read Configuration when finish
Cancel Next	Execute update firmware

# 2.4 Commissioning

Before starting the commissioning process, you will have to de-energize the gateway and remove the RS232 cable connection from the gateway. The gateway will also have to be switched back into normal operation mode. To do so, switch **2** of the DIP switch pair "**Dip-Switch A**" must be in the **OFF** position (switch **1** needs to stay **ON**).

If you haven't already, you must then integrate the gateway into the target system by connecting it to the measuring module's GMA bus connector on the Modbus side (via RS485 interface) and to the local Ethernet network on the Fieldbus side. The gateway is operational as soon as the power supply is turned on and the GMA can be read out by a Fieldbus master.

# 3. Profibus and Profinet Gateway

Since the Profibus and Profinet Gateway work identically regarding their connection to a PC, switching to configuration mode and commissioning, the following section summarizes these aspects for both of them simultaneously. The configuration parameters are the only difference between the two gateways and are thus specified separately.

#### 3.1 PC Connection

You will need the following components for configurations:

- PC (e.g. laptop)
- Profibus and Profinet Gateway
- Voltage supply unit (10 to 33VDC / max. 350mA)
- RS232 1:1 Cable connection (optional with USB adapter)

The gateway has to be connected to the PC by a cable via the RS232 interface. Optionally, you can also use an additional USB adapter to connect it to one of the PC's USB interfaces. Necessary USB drivers are installed automatically upon connection.

The mains adapter is necessary to enable independent power supply to the gateway.



#### Note:

The gateway can also be configured if it is already integrated into the target system, i.e. if it is already installed inside a control cabinet and connected to a GMA and Fieldbus (Ethernet). In this case, you may use the control cabinet's available power supply. You will then only have to connect the PC to the gateway via the RS232 cable connection.

#### 3.2 Switching to configuration mode

Before you can start configuring the gateway, you will have to set it to configuration mode. Do so using the **rotary switches S4** and **S5** on the front of the gateway. After opening the transparent plastic hood (if available) both switches have to be flipped to the " $\mathbf{F}$ " position using a suitable tool (small screwdriver or similar). You will subsequently have to reset the gateway by briefly interrupting the power supply. The gateway will be in configuration mode after the reset.



#### 3.3 Configuration

Install the **Wingate** software on your PC (if you have not already done so) to configure the gateway. This software (on a CD) is included in the scope of delivery of your gateway. It can also be downloaded free of charge of on <u>www.deutschmann.com</u>. When the software is started, the software will automatically try to establish a connection with the gateway via a preset COM port. If the selected COM port is incorrect, it can be adjusted by following the instructions in the images below.



Software icon

WINGATE (Wingate.wcf)			Settings			
<u>File</u> <u>Options</u> Extras <u>H</u> elp			ConfigFiles	Passwort	Serial Options	More Serial Optic
n 🗆	<u>C</u> onfigFile	iore <u>i</u> tems editable	· · · ·		,	
Param	<u>P</u> assword		Port			
	P <u>o</u> rt		COM3		-	
	<u>R</u> eset Device		offline COM1			
	<u>G</u> enerate EDS File		COM3			
	Generate Xml-File					
		_				

If the selected port is correct and a connection to the gateway can be established, all configuration parameters are automatically read out and displayed in a table. Different parameters can be shown or hidden by setting two check marks above the table. All parameters highlighted in **bold** can be adjusted (see image in section 3.3.1 and 3.3.2). The parameters can be selected and then edited by simply double-clicking on the previously set value in the right column of the table.

#### 3.3.1 **Profibus Gateway**

The left image below shows the configuration parameters of the Profibus Gateway. The parameter marked with a red asterisk (\*) is the gateway's customer-specific Profibus address. The Profibus address can be adjusted hexadecimally using the **rotary switches High** and **Low** on the Front of the gateway. If the rotary switches are set to a value between 0 to 125 (0x00 to 0x7D), this value is used as a Profibus address instead of the configured parameters. If the rotary switches are set to a value of 126 (0x7E) however, the configured parameter which is set to a default value of 126 is used. It can be adjusted either using the configuration software or via the Profibus itself using a Profibus master. Address 126 on the Profibus is reserved for this purpose, which means that the gateway cannot exchange data with this address, but can only be configured with a new address.

The parameter with a green label (#) is the plant-specific Baud rate (just like on the Ethernet gateway) which has to match the one set on the GMA. All other parameters need to be to the same values for all gateways.

After completing the adjustment of all settings, the new configuration muss then be transmitted to the gateway (see bottom right image).

You will also have to convey the gateway's configuration settings to the Profibus master using a GSD file [GSD.D]. This is where, among other things, the length of the transmitted telegram user data (inputs/outputs) is defined (see section 5 "Notes on the fieldbus protocol"). The GSD file is provided alongside the gateway upon delivery.

WINGATE (Wingate.wcf)		
<u>File Options Extras H</u> elp		
🔽 <u>m</u> ore items visible	v more items editable	
Parameter	Value	
Software revision	V 7.8	
Device type	PROFIBUS DP (Script)	
Script revision	36	
Serial Number	35534905	
Script memory	16128	
Data memory	8192	
FIELDBUS		
Fieldbus ID	126 *	
Data exchange	On Trigger	
Fieldbus lengthbyte	inactive	
Ident Number (0x2079)	disabled	
Ext. Diag Off	disabled	
Swap word	disabled	
APPLICATION		
Protocol	Modbus RTU Master	
Responsetime (10ms)	25	
Start bits	1	
Data bits	8	
Stop bits	1	
Parity	Even	
Baudrate	115200 #	
232 Interface	485	

🕂 WINGATE (Wingate.wcf)				
File	Options Extras Help			
	Open		items editable	
	Save			
	Save as			
	Close		DP (Script)	
	Upload (read from device	)		
	Download (write to device	:)		
	Write script			
	Printer options		er	
	Print			
	Exit			
Swap	word	disabled	e	
AF	PLICATION			
Protoc	101 1 (117 - 1	Modbus RTU Master		
Responsetime [10ms]		25		
Data bits		9		
Stop hits		1		
Parity		Even		
Bauchate		115200		
232 Ir	leiface	485		

#### 3.3.2 Profinet Gateway

WINGATE (Wingate.wcf)		The image to the left shows the configuration parameters of the Profinet gateway.			
<u>File Options Extras H</u> elp		Unlike the Ethernet gateway, the customer-specific			
☑ <u>m</u> ore items visible	📝 more <u>i</u> tems editable	network settings do not have to be parameterized here, as this is done by the customer himself using a Profinet configuration tool in conjunction with the			
Parameter	Value	Profinet master.			
Software revision	V 2.4	The parameter with a green hash sign (#) is the			
Device type	PROFINET (Script)	plant-specific Baud rate which has to match the			
Script revision	38	one set on the GMA. All other parameters need to			
Serial Number	38180602	be to the same values for all gateways (see			
Script memory	16320	image).			
Data memory	8192	After completing the adjustment of all settings, the			
FIELDBUS		new configuration mass then be transmitted to the nateway (as specified in section 3.1.1)			
IP address UNIGATE	0.0.0.0	You will also have to convey the configuration settings of the gateway (IO device) to the Profine			
Subnet mask	0.0.0.0				
IP address Gateway	0.0.0.0	master (IO controller) using a GSD file [GSD.D].			
DHCP	disabled	This is where, similar to the Profibus, the length of			
Data exchange	On Trigger	the transmitted telegram user data			
Fieldbus lengthbyte	inactive	(inputs/outputs) and other information is defined			
Swap word	disabled	(see section 5 "Notes on the fieldbus protocol").			
APPLICATION		upon delivery			
Protocol	Modbus RTU Master	upon denvery.			
Responsetime (10ms)	25				
Start bits	1				
Data bits	8				
Stop bits	1				
Parity	Even				
Baudrate	115200 #				
232 Interface	485				

#### 3.4 Commissioning

Before you start the commissioning process, de-energize the gateway and remove the RS232 cable connection from the gateway. The gateway will also have to be switched back to normal operation mode. The **rotary switches S4** and **S5** on the front of the device both have to be set to "**0**".

#### Please note:

The rotary switches can actually be set to any position except "F" and "E". These two switch positions are reserved for certain operation modes (configuration and test mode). If the switches are in any other position, the gateway will start in normal mode.

If you haven't already, you must then integrate the gateway into the target system by connecting it to the measuring module's GMA bus connector on the Modbus side (via RS485 interface) and to the Profibus or the Profinet network on the Fieldbus side. The gateway is operational as soon as the power supply is turned on and the GMA can be read out by a Fieldbus master.

#### Important:

If the Modbus lines are connected to terminals 4 and 5 of the Profibus gateway, terminals 4 + 6 and 5 + 7 have to be bridged (according to the connection plan on the gateway). Otherwise, you will not be able to establish communication between the gateway and the GMA.

# 4. **Profibus / Ethernet Gateway**

#### 4.1 PC Connection

You will need the following components for configurations:

- PC (e.g. laptop)
- Profibus / Ethernet gateway
- Voltage supply unit (10 to 33VDC / max. 350mA)
- RS232 1:1 Cable connection (without USB adapter)

The gateway has to be connected to the PC by a cable via the RS232 interface. There are two RS232 interfaces on the gateway itself, one for configuration of the Ethernet parameters (X1) and the other for Profibus parameters (X2).

When connecting the RS232 cable to the gateway, ensure that the ground cable is connected to the ground connection of the power supply.

You may not use an additional USB adapter for the RS232 connection to a PC.

#### Note:



The gateway can also be configured if it is already integrated into the target system and connected to a Profibus and Ethernet network as well as a power supply. You will then only have to connect the PC to the gateway via the RS232 cable connection.

#### 4.2 Configuration

The configuration works similarly to the Profibus and Profinet gateway, using the **Wingate** software on a PC (see section 3.3). The gateway does **not** have to be in configuration mode for this.

When the software is started, it will automatically try to establish a connection to a connected gateway via a preset COM port. Since the gateway is running in normal operation mode (not in configuration mode), this automatic connection cannot be made. The status in the status bar on the bottom left will change from "Search gateway" to "no gateway found" after a few seconds (see images to the right). Remember to check whether the process has been completed before performing any further steps.



To read out the configuration parameters, select **Upload\_Config\_Debug** in the **Extras** menu bar.

A notification saying the gateway will have to be restarted will then pop up. To restart the device, briefly interrupt the gateway's power supply if it was turned on before. If it was not, the power supply must now be turned on. You can then confirm and close the notification by pressing the **OK** button. When reading out the Ethernet parameter, there has to be a waiting period of at least 15s between starting the device and closing the notification, since faults may occur otherwise.

Once a connection from the PC to the gateway has been successfully established, the parameters are read out and displayed in a table (see below) and the status in the status bar changes to "Upload finished".

If no connection to the gateway could be established, the status displayed in the status bar will change from "Waiting for device" to "no gateway found" after a few seconds. If the selected COM port is incorrect, it can be adjusted by following the instructions in section 3.3 and repeating the process.

File Options	Extras Help
more items	Firmware Script Extension
Parameter	Upload_Config_Debug
	Download_Config_Debug

inGate	×
Restart UNIGATE in Run-Mod	de and confirm
	OK
	l

Upload finished

no gateway found

The left image below shows the Ethernet configuration parameters which are read out when the RS232 cable is connected to the gateway's X1 terminal block. The right image below shows the Profibus configuration parameters which are read out when the RS232 cable is connected to the gateway's X2 terminal block.

Different parameters can be shown or hidden by setting two check marks above the table. The parameters in bold can be selected and then edited by double-clicking the previously set value in the right column of the table.

NINGATE (Wingate.wcf)		WINGATE (Wingate.wcf)	
<u>File Options Extras Help</u>		File Options Extras Help	
✓ more items visible	📝 more items editable	☑ more items visible	🔽 more <u>i</u> tems editable
Parameter	Value	Parameter	Value
Software revision	V 5.4	Software revision	V 7.8
Device type	Fast Ethernet(Script)	Device type	Profibus DP (Script)
Script revision	39	Script revision	36
Serial Number	39460007	Serial Number	39460008
Script memory	16128	Script memory	16128
Data memory	8192	Data memory	8192
FIELDBUS		FIELDBUS	
IP Address UNIGATE	192.168.37.230 *	Fieldbus ID	126 *
Subnet-Mask	255.255.255.0 *	Data exchange	On Trigger
IP Address Gateway	192.168.37.13 *	Fieldbus lengthbyte	inactive
IP Address Target	192.168.37.225 *	Ident Number (0x2079)	disabled
Transport protocol	TCP(CLIENT)	Ext. Diag Off	disabled
Send Port (dec)	502	Swap word	disabled
Receive Port (dec)	502	APPLICATION	
Blocklength fieldbus input	8	Protocol	Universal 232
Blocklength fieldbus output	8	232 Start character	00
Data exchange	On Event	232 Length	No length byte
Fieldbus lengthbyte	inactive	232 End character	FF
Swap word	disabled	232 RX Timeout (10ms)	1
APPLICATION		232 Checksum	No Checksum
Protocol	Universal 232	Start bits	1
232 Start character	00	Data bits	8
232 Length	No length byte	Stop bits	1
232 End character	FF	Parity	Even
232 RX Timeout (10ms)	1	Baudrate	115200
232 Checksum	No Checksum	232 Interface	232
Start bits	1		
Data bits	8	The parameter marked with a	a red asterisk (*) is the
Stop bits	1	gateway's customer-specific	Profibus address. The
Parity	Even	Profibus address can be a	djusted hexadecimally
Baudrate	115200	using the rotary switches	High and Low on the
232 Interface	232	Front of the gateway. If the	rotary switches are set

The parameters marked with a red asterisk (\*) are customer-specific Ethernet network settings. They include the IP address for the Fieldbus gateway (UNIGATE), the subnet mask of the local network, the IP address of the network gateway (standard gateway) and the IP address of the Ethernet gateway which is connected to the GMA bus. These parameters must be provided by the plant operator. All other parameters always need to be set according to the image.

The parameter marked with a red asterisk (\*) is the gateway's customer-specific Profibus address. The Profibus address can be adjusted hexadecimally using the **rotary switches High** and **Low** on the Front of the gateway. If the rotary switches are set to a value between 0 to 125 (0x00 to 0x7D), this value is used as a Profibus address instead of the configured parameters. If the rotary switches are set to a value of 126 (0x7E) however, the configured parameter which is set to a default value of 126 is used. It can be adjusted either using the configuration software or via the Profibus itself using a Profibus master. Address 126 on the Profibus is reserved for this purpose. All other parameters always need to be set according to the image.

After the configuration parameters have been changed, they have to be transmitted to the gateway. To do this, select **Download\_Config\_Debug** in **Extras** on the menu bar.

A notification saying the gateway will have to be restarted will then pop up (like it does for uploading new configurations). To restart the device, briefly interrupt the gateway's power supply. You can then confirm and close the notification by pressing the **OK** button. In this case too, there needs to be a waiting period of at least 15s between starting the device and closing the notification, since faults may occur otherwise.

The configuration parameters are then transmitted to the gateway and the status in the status bar switches to "Download finished".

If any errors occur during the transmission, check the cable connection to the gateway and repeat the process.

File Options	Extras Help
more items	Firmware Script Extension
Parameter	Upload_Config_Debug
	Download_Config_Debug
WinGate	
Restart UNIGATE	in Run-Mode and confirm
Restart UNIGATE	in Run-Mode and confirm
Restart UNIGATE	in Run-Mode and confirm

#### 4.3 Commissioning

The gateway must be integrated into the target system for commissioning. Do so by connecting it to the Profibus and the Ethernet network via the corresponding Fieldbus connections and to the power supply inputs on terminal blocks X1 or X2. The gateway is operational as soon as the power supply is turned on. If the gateway has already been integrated into the target system, you will only need to reset it (by briefly interrupting the power supply). It is then operational.

### 5. Notes on the Fieldbus protocol

The Modbus protocol for data flow to the GMA200 via the GMA bus is described in a separate document [OM.MB]. The Modbus telegrams described there are transmitted **without the CRC16 Modbus check sum** in the user data area (Protocol Data Unit) of the Fieldbus protocol (Modbus TCP / Profibus DP / Profinet IO).

The Ethernet, Profibus and Profinet gateway acts as a Slave to the Fieldbus and a Master to the Modbus. In turn, the GMA acts as a slave to the Modbus (see image 5-1 for Profibus). Data transfer is started by a request by the Fieldbus Master. The gateway will then extract the Modbus telegram from the user data area of the received Fieldbus telegram, add the Modbus check sum and send the telegram as a request on Modbus. The GMA's reply is then sent to the Fieldbus Master without the Modbus check sum in the Fieldbus protocol's user data area.



Image 5-1

The Profibus / Ethernet gateway acts as a Slave to the Profibus and as a Master or Client to the Ethernet network (see image below).



Image 5-2

Data transfer is started by a request by the Profibus Master. It sends the Modbus telegram to the gateway, without the check sum in the user data area of the Profibus telegram. The gateway, in turn, sends the Modbus telegram in the user data area of the TCP telegram to the Ethernet gateway which is connected to the GMA bus. The Ethernet gateway will add the Modbus check sum and send the telegram to the Modbus as a request. The GMA's reply is sent back to the Profibus master in reverse order.

#### 5.1. Ethernet Gateway

Since the user data length is variable on the Modbus TCP protocol, it always records a one-to-one entry of the transmitted Modbus telegram, without the Modbus check sum (see image 5-1).





If the GMA does not send a reply within a timeout of 250ms after a Modbus request (from the gateway), the gateway will send a corresponding error telegram to the Fieldbus master (Modbus Exception code 11) and the lower green LED on the front of the gateway - which indicates Modbus connection - will not be lit anymore. A description of the LEDs can be found in the gateway's operation manual [OM.GW]. The timeout can be configured (see parameter "TimeOut" in section 2.3).

#### 5.2. Profibus and Profinet gateway

The user data length for Profibus and Profinet is specified in their respective GSD files ([GSD.D] for Profibus and [GSDX.D] for Profinet). A distinction is made between the user data transmitted from the master to the slave (output data) and the user data transmitted from the slave to the master (input data). The table below shows the configured data lengths.

User data	Direction of data	Length [Bytes]
Output data	Master → Slave	20
Input data	Slave → Master	108

The length of data is limited to a size that allows for the longest Modbus telegrams (according to the description in [OM.MB]) to be transmitted. For smaller Modbus telegrams, the unused bytes have to be filled with arbitrary values in the user data area because of this set data length.

Unlike the Ethernet gateway, the Modbus telegrams are transmitted with an additional trigger byte in the user data area of the Profibus and Profinet protocol (see image 5.2-1).



Since Profibus and Profinet data always has to be transmitted cyclically, the gateway has to be informed about new data needing to be transmitted from the Fieldbus master to the Modbus. This is done by changing the trigger byte (e.g. incrementing a counter). The trigger byte has to be greater than zero. The gateway carries its own internal trigger byte, which is incremented with each telegram received from the Modbus slave and sent back to the fieldbus master in the reply. The value of the trigger byte in the gateway's reply is therefore not equal to the one in the Fieldbus master's request. If the GMA does not send a reply within a timeout of 250ms after a Modbus request (from the gateway), the gateway will report a timeout error, indicated by a corresponding flashing pattern of the LEDs on the front of the gateway. A description of the LED flashing pattern for different special statuses can be found in the operation manual of the gateway [OM.GW]. The timeout can be configured (see parameter "Response time" in sections 3.3.1 and 3.3.2).

#### 5.3. Profibus / Ethernet Gateway

Unlike the Profibus gateway (section 5.2), these Modbus telegrams carry a Modbus TCP header in the in the user data area of the Profibus telegram in addition to the trigger byte (see Figure 5.3-1). As explained in section 5.2, the user data length of the Profibus is fixed [GSD.D]. The length of data is limited to a size that allows for the longest Modbus telegrams (according to the description in [OM.MB]) and their trigger byte and Modbus TCP header to be transmitted. For smaller Modbus telegrams, the unused bytes have to be filled with arbitrary random values in the user data area because of this set data length.



Image 5.3-1

The trigger byte has to be treated exactly like on the Profibus gateway (see section 5.2). The Modbus TCP Header structured according to the table below.

Byte index	Content	Description
0	0x00	Transaction number. Is not needed and can therefore always be set to zero.
1	0x00	
2	0x00	Fixed protocol flag with zero value.
3	0x00	
4	0x00	Byte length [n] of the Modbus telegram consisting of Bus address, function code and data field (without checksum). See [OM.MB].
5	[n]	

Structure of the Modbus TCP header

The Profibus master has to compile the Modbus telegram without the check sum but with the trigger byte and Modbus TCP header according to image 5.3-1 in the user data area of the telegram (in the output data for PLCs) and send the telegram to the Profibus / Ethernet gateway. The gateway extracts the Modbus telegram and the Modbus TCP header and sends this data to the Ethernet gateway connected to the GMA bus in the user data area of the TCP telegram. The Ethernet gateway, in turn, extracts the Modbus telegram, adds the check sum and sends this telegram to the GMA on the Modbus. The GMA's reply is then sent to the Profibus master in reverse order. On a PLC, the Modbus telegram sent by the GMA (without check sum but with trigger byte and Modbus TCP header) is then located in the input data area.

#### 6. References

- [OM.MB] Annex to the operation manual of the GMA200 Modbus Implementation GMA200-Modbus\_BA\_(DE).pdf
- [HB.GW] Operation manual for Ethernet, Profibus and Profinet gateway HD67507-ModbusTCP\_(DE).pdf UNIGATE\_CL-ProfibusDP\_(DE).pdf UNIGATE\_CL-Profinet\_2Port\_(DE).pdf UNIGATE\_CX\_(DE).pdf
- [GSD.D] GSD file for Fieldbus master for configuration of the Profibus gateway DAGW5GfG.gsd
- [GSDX.D] GSD file (XML) for Fieldbus master for configuration of the Profinet gateway GSDML-V2.3-Deutschmann-UNIGATE-CL-PN-20141017-155000.xml

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