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# **EC28 B Transmitter**

# With Modbus Suitable for Use in Ex Zones







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Whenever toxic gases, oxygen or hydrogen are to be monitored and current measured values are to be transmitted digitally, the EC28 B transmitter combined with GfG's proven control units is a reliable and economical solution. This ATEX-certified transmitter means it can be used even in potentially explosive atmospheres.

The hardware of the EC28 B complies with the European Functional Safety Standard DIN EN 61508-2: 2011 for many gases. The SI levels (up to SIL3) in single-channel (1001) or redundant (1002) use are listed in the overview of gases.

# **Communication and Service**

Communication is carried out via the RS-485 industry standard with Modbus protocol. The Smart Sensor technology allows for the quick and easy replacement of the sensor. Adjustments can be made using the RC2 remote control (one-man calibration).



# **Remote Control RC2 (optional)**

Gases like ammonia and hydrogen are lighter than air. Transmitters with these sensors are therefore installed near the ceiling. To simplify servicing, these transmitters can be equipped with a permanently installed cable meaning that the RC2 remote control can be connected for maintenance work and settings can be made from ground level. The display of the RC2 remote control shows the same information as would be shown by the EC28 versions with display. This makes inspection, maintenance and calibration much easier.

# **Reliable Measurement & Minimal Operating Costs**

The sensor and built-in temperature compensation ensure the highest measuring accuracy. The long sensor service life and low maintenance requirements ensure minimal operating costs.

# **Variants for Every Application**

The basic version of the EC28 is sufficient for many applications. For specific requirements, the EC28 is also available in a wide variety of versions:

| EC28     | basic version for a wide range |
|----------|--------------------------------|
|          | of electrochemical sensors     |
| EC28 D   | with display for showing the   |
|          | current measured values        |
| EC28 DA  | with display, bright LED       |
|          | warning lights and integrated  |
|          | alarm horn                     |
| EC28 DAR | with display, alarm horn and   |
|          | relay for additional external  |
|          | alarm devices                  |
| EC28 B   | with Modbus interface          |
| EC28 DB  | with Modbus interface          |
|          | and display                    |
| EC28 DAB | with Modbus interface,         |
|          | display, bright LED lights and |
|          | integrated alarm horn          |
| EC28 i   | intrinsically safe             |
| EC28 Di  | intrinsically safe and         |
|          | with display                   |
|          |                                |

Together with GfG's sophisticated controllers, all versions of the EC28 are the perfect choice for detecting a wide range of gases.

# **Overview of gases:**

| » Arsine           | (AsH₃)              |
|--------------------|---------------------|
| » Bromin gas       | $(Br_2)$            |
| » Chlorine dioxide | (ClO <sub>2</sub> ) |
| » Hydrogen cyanide | (HCN)               |
| » Diborane         | $(B_2H_6)$          |

Other gases on request

# Technical Data EC28 B:

## **Measuring principle:** Electrochemical (EC)

# **Measuring ranges:**

Depending on gas type and sensor **Gas supply:** 

Diffusion or gassing per calibration adapter

Expected service life of the measuring cell:

Depending on sensor

# **Response Time:**

Depending on gas type and sensor **Temperature:** 

-20 to +50 °C in Ex zones outside Ex zones -25 to +50 °C **Humidity:** 

5 to 90 % r. h.

## Air pressure:

80 to 120 kPa **Output signal:** RS-485

**Power supply:** 18 to 30 V DC

**Housing:** 

Plastic, antistatic **Protection class:** 

IP64

Weight: 650 g

**Dimensions:** 100 x 203 x 55 mm (W x H x D)

# **Approvals / Certifications**

Markings & Type of Protection: ⓑ II 2G Ex eb mb [ib] IIC T4 Gb €€0158 -20 °C ≤ Ta ≤ +50 °C

EU type examination certificate: BVS 04 ATEX E 132 X

**Functional Safety (SIL):** DIN EN 61508-2: 2011\*

# **EMC** Testing:

DIN EN 50270: 2015 Interference emission: Type class I Interference immunity: Type class II

\* sensor dependant

- » Ethvlene oxide » Carbon monoxide » Ozone » Phosgene » Phosphine
- $(C_2H_4O)$ (CO)  $(O_3)$  $(COCI_2)$  $(PH_2)$
- » Sulphur dioxide  $(SO_2)$ » Hydrogen sulphide  $(H_2S)$ (NO<sub>2</sub>) » Nitrogen dioxide » Nitrogen monoxide (NO) » Hydrogen  $(H_2)$



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| Bromin gas       | (Br <sub>2</sub> )  |
|------------------|---------------------|
| Chlorine dioxide | (ClO <sub>2</sub> ) |
| Hydrogen cyanide | (HCN)               |
| » Diborane       | $(B_2H_6)$          |
|                  |                     |