



## EC22 O Transmitter with display

Accurate O<sub>2</sub> measurements  
even in helium-containing  
environments



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Oxygen monitoring is part of the basic safety concept in many manufacturing processes.

Many industries, such as semiconductor manufacturing or laboratory and research facilities, also use helium, because it is both a good electrical insulator and chemically extremely inert.

However, timely detection of oxygen deficiency is made more difficult when a very light gas such as helium escapes, since its gas density is only 0.14 (air = 1). The EC22 O with partial pressure sensor and display was developed specifically for monitoring oxygen in environments with gases of low molecular weight.



Analog version of the EC22 O with one cable entry and display

## Protection level, display and operation

The compact housing for wall mounting is protected against splash water and dust (IP54). The front of the EC22 O features a 2.2-inch color backlit display, three push buttons for service and operation, and two status LEDs.

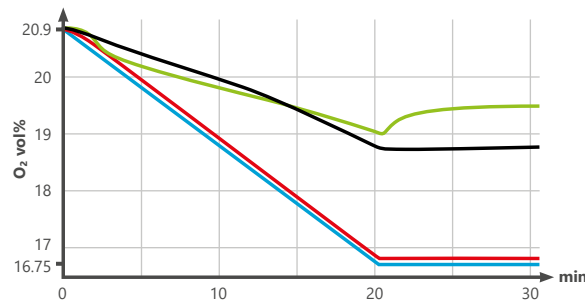
## Communication

Signal transmission, e.g. to GfG gas measuring computers or higher-level process control systems, is either using 4-20 mA industry standard (alternatively also with 0.2-1 mA) or using the digital RS-485 interface (Modbus RTU).

## Sensor readings of different sensor technologies

**0 to 20 % helium in the air**  
Adding 1 % helium per minute

- O<sub>2</sub> level
- EC partial pressure sensor
- Zirconium dioxide sensor
- Standard EC sensor



# EC22 O with display Technical Data:

**Measuring principle:** Electrochemical (EC)  
**Measuring range:** 0 to 35 vol%<sup>1</sup>  
**Gas supply:** Diffusion or gassing per flow adapter  
**Lifetime of the sensor:** 5 years  
**Response time:** t<sub>90</sub> ≤ 5 s

**Temperature:** 0 to +50 °C  
**Humidity:** 0 to 90 % r. h.  
**Air pressure:** 70 to 125 kPa  
**Output signal:**  
 Analog: 0.2-1 mA or 4-20 mA  
 Digital: RS-485

**Power supply:** 12 to 30 V DC  
**Housing:** Plastic  
**Protection class:** IP54  
**Dimensions:** 96 x 153 x 49 mm (W x H x D)  
**Weight:** 310 to 390 g

<sup>1</sup> Configurable measuring range

## GfG (Pty.) Ltd.

7 Voortrekker Road, Mindalore North - Krugersdorp | P. O. Box 6004 | ZA-Westgate 1734

**Phone:** +27 11 955-4862 | **Fax:** +27 11 955-4741 | **E-mail:** info@gfg.co.za

[GfGsafety.com](http://GfGsafety.com)

